



**Analysis Date:** 24-09-2025 **Re-test Date:** 24-09-2028

#### SITAGLIPTIN EP IMPURITY B

# **Identification**

Chemical Name: R-3-amino-4-(2,5-difluorophenyl)-1-(3-(trifluoromethyl)-5,6-dihydro-

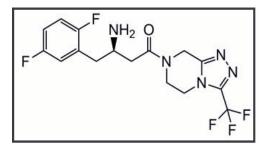
[1,2,4] triazolo [4,3-a] pyrazin-7 (8H)-yl)butan-1-one

CAT No : ALL-S03534

**CAS No** : 486460-31-5

Molecular Formula : C16H16F5N5O

**Molecular Weight** : 389.3



**IR Analysis** 

: Confirm

## **Analytical Information**

Batch Code : ALL-S03534 HPLC Purity : 98.00%

**Solubility** : USP Diluent / EP Diluent (MEOH) **Potency** : 95.87%

**Appearance of Product**: Off White Solid Mass: Confirm

**Long Term Storage** : -20°C

Weight Loss By TGA : 1.145% 1HNMR : Confirm

**Residue Of Ignition** : 1.025%

### **Additional Information**

**%Potency** = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (1.145 + 1.025) \times 98.00]/100 = 95.87\%$ 

**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

**Attachment** : HPLC, Mass, 1H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

#### **Corporate Office**